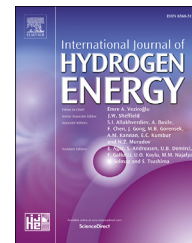




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# Hydrogen production from oxidative steam reforming of ethanol over Ir catalysts supported on Ce–La solid solution

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## ABSTRACT

The Ce<sub>1-x</sub>La<sub>x</sub>O<sub>2-δ</sub> solid solution (CL) supported Ir (nIr/CL, n = 2, 5 and 10 wt.%) catalysts are studied for H<sub>2</sub> production from ethanol oxidative steam reforming (OSR). The Ir dispersion, surface area, oxygen vacancy density and carbon deposition resistance of nIr/CL catalysts are greatly enhanced compared with Ir/CeO<sub>2</sub>. Among the tested catalysts, 5%Ir/CL shows the best catalytic performance, exhibiting >99.9% ethanol conversion at 400 °C with H<sub>2</sub> yield rate of 323 μmol·g<sub>cata</sub><sup>-1</sup>·s<sup>-1</sup> and no obvious carbon deposition after used. The 5%Ir/CL catalyst contains the highest amount of reducible interface Ce<sup>4+</sup>, leading to a strong interaction with surface Ir species at the metal-support interface during the OSR reaction. The strong interaction induces Ir to be well dispersed on the CL support, and is associated with more redox-active sites (interface Ce<sup>4+</sup>/Ce<sup>3+</sup>), to guarantee high activity.

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## Introduction

Producing hydrogen from the bio-ethanol catalytic reforming is a promising way to replace fossil fuels with renewable energy sources and has attracted increasing attention [1–6].

Recently, oxidative steam reforming (OSR) of ethanol has been extensively applied due to the high levels of ethanol conversion and H<sub>2</sub> selectivity, and low heat supply, CO selectivity and coke deposition at low temperatures [7–10].

For the OSR of ethanol, ceria and ceria-containing mixed oxides have increasingly been used as candidate supports due

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to their high oxygen storage/release capacity (OSC) and oxygen mobility [11–14]. To further enhance the redox properties of ceria-containing catalysts, La has been introduced into the ceria lattice to form a solid solution and create more oxygen vacancies by substitution of  $\text{Ce}^{4+}$  cations with  $\text{La}^{3+}$  cations [15]. Compared to pure ceria, Ce–La solid solutions ( $\text{Ce}_{1-x}\text{La}_x\text{O}_{2-\delta}$ , CL) were found to have an advantage in many OSR relative catalytic applications, for example soot oxidation [16,17], CO oxidation [18,19], methane oxidation [20,21], steam reforming of methane [22] and the water-gas shift reaction [23,24].

We previously reported that CL-supported Rh catalysts showed excellent catalytic performance for OSR at low temperatures and under high space velocities [25,26]. Recently, Ir has attracted much attention as an active component for hydrogen production reactions [27–32]. For the OSR of ethanol, ceria-supported Ir (Ir/CeO<sub>2</sub>) catalysts have also commonly been used as candidate catalysts, and studied extensively [33,34]. Considering the advantage of CL supports in OSR and its relative reaction, CL-supported Ir catalysts have the potential for good catalytic performance in H<sub>2</sub> production, but have barely been investigated.

In this work, CL supports were prepared by a urea co-precipitation method. CL-supported Ir catalysts with varied Ir loading were then prepared by a traditional impregnation method for use in OSR of ethanol for hydrogen production. Ir/CeO<sub>2</sub> was also prepared as a reference by the similar method. The effects of Ir loading and La doping on the properties and catalytic performance of nIr/CL (n = Ir loading) and Ir/CeO<sub>2</sub> catalysts were investigated.

## Experimental

### Catalyst preparation

The urea co-precipitation method was used to prepare the CL supports. Specifically, 0.1 mol  $\text{RE}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$  (RE = Ce, La; Ce:La = 7:3) and 0.5 mol urea were dissolved into 200 mL deionized water, and then stirred for 24 h at 90 °C. The resulting precipitate was filtered, washed, and then dried at 60 °C for 12 h. It was then calcined in air at 500 °C for 5 h using a furnace. The supported Ir catalysts were prepared by traditional impregnation method using  $\text{H}_2\text{IrCl}_6 \cdot 6\text{H}_2\text{O}$  as precursor, then were dried at 60 °C for 12 h and thermally treated at 500 °C for 3 h in air. The  $\text{Ce}_{1-x}\text{La}_x\text{O}_y$  solid solution supported Ir catalysts was denoted as nIr/CL (n = 2, 5, 10 wt. %). The Ir/CeO<sub>2</sub> (Ir loading = 5 wt.%) sample was also prepared by a similar method.

### Characterization

The surface areas of catalysts were determined by N<sub>2</sub> adsorption at –196 °C using an Autosorb iQ-1MP apparatus. The samples were degassed at 300 °C for 3 h prior to N<sub>2</sub> physical sorption. The chemical composition of the catalysts was measured by inductively coupled plasma atomic emission spectroscopy (ICP-AES) using an OPTMIA 2000DV spectrometer.

XRD patterns were recorded using a PANalytical X'Pert Pro diffractometer with Cu K<sub>α</sub> radiation. The XRD results were refined by Rietveld analysis with a step size of 0.01°. Raman spectrometer (UVR DLPC-DL-03) was used to characterize the nature of the catalysts at room temperature. A continuous diode-pumped solid state (DPSS) laser beam (532 nm) was used as the exciting radiation (power output was 40 mW).

XPS were measured in a scanning X-ray microprobe (Kratos Analytical Ltd) equipped with an Al anode. Binding energies were calibrated using the C 1s (BE = 284.8 eV) energy peak as an internal standard. H<sub>2</sub>-TPR measurements were performed in a conventional set-up equipped with a thermal conductivity detector (TCD). The samples were heated from 30 °C to 800 °C in a flow of a 10 vol.% H<sub>2</sub>/He (30 mL/min) mixture with a ramp rate of 10 °C min<sup>–1</sup>.

The HRTEM images were taken on a FEI Tecnai-G2-F20 microscope operated at 300 kV. Specimens were prepared by suspending the catalyst's powder in ethanol with ultrasonic. The suspension droplets were deposited on a thin standard copper grid supported carbon film and then dried in air.

### Catalytic measurements

The OSR reaction of ethanol was carried out in a continuous flow fixed-bed micro-reactor made of a quartz tube (inner diameter = 6 mm) with 100 ± 2 mg fresh catalyst (40–60 mesh, diluted with 300 mg SiO<sub>2</sub>). The ethanol aqueous solution was supplied by a syringe pump at a rate of 0.06 mL/min, and vaporized by passing through a preheating zone at 150 °C. It was then fed into the reactor together with the N<sub>2</sub> and O<sub>2</sub> (EtOH:H<sub>2</sub>O:O<sub>2</sub>:N<sub>2</sub> = 1:3:0.5:30, N<sub>2</sub> = 300 mL/min, space velocity = 93 μmol<sub>EtOH</sub> · g<sub>cata</sub><sup>–1</sup> · s<sup>–1</sup>). For all of the tested catalysts, catalytic reaction was carried out from 200 °C to 450 °C with six evenly temperature points and kept for at least 1.5 h at each point. The effluent gases were analyzed on-line at a given temperature by using a gas chromatograph (Shimadzu, GC-2014C) equipped with two TCDs and one FID, and the carbon mass balance was within 100 ± 5%.

Since this work was carried out at on-board conditions a room temperature normal flow rate ( $F_x$ ) that takes into account the volume change as a result of reactions was considered to calculate conversions and selectivities.

$$F_x = \frac{[X] \times F_{N_2}}{[N_2]} \quad (1)$$

where  $F_{N_2}$  is the N<sub>2</sub> flow rate under a room temperature,  $[N_2]$  is the concentration of N<sub>2</sub> (%), and  $[X]$  is the concentration of X (%). The ethanol conversion is calculated according to equation (2) where  $F_{\text{EtOH},\text{in}}$  and  $F_{\text{EtOH},\text{out}}$  represent the normal flow rate of the ethanol measured at the inlet and at the outlet of the reactor, respectively.

$$C_{\text{EtOH}} = \frac{F_{\text{EtOH},\text{out}}}{F_{\text{EtOH},\text{in}} - F_{\text{EtOH},\text{out}}} \quad (2)$$

The selectivity to carbon containing products ( $S_x$ ) is calculated according to the following equation:

$$S_x = \frac{F_x}{\alpha \times F_{\text{EtOH},\text{in}} \times C_{\text{EtOH}}} \quad (3)$$

where  $\alpha$  is the number of atoms of carbon in the product ( $\alpha = 2/3$  for  $\text{CH}_3\text{COCH}_3$ ,  $\alpha = 1$  for  $\text{CH}_3\text{CHO}$ ;  $\alpha = 2$  for  $\text{CO}$ ,  $\text{CO}_2$  and  $\text{CH}_4$ ;  $\alpha = 3$  for  $\text{H}_2$ ).

The  $\text{H}_2$  yield rate ( $Y_{\text{H}_2}$ ) is calculated according to the following equation:

$$Y_{\text{H}_2} = 3 \times S_{\text{H}_2} \times C_{\text{EtOH}} \times \text{space velocity} \quad (4)$$

## Results

### Physical and chemical properties

In this work, the maximum single point BET surface area ( $S_{\text{BETmax}}$ , relative pressure  $P/P_0 = 0.05\text{--}0.30$ ) was used to estimate the specific surface area of the nIr/CL and Ir/CeO<sub>2</sub> catalysts, as multi-point BET is not suitable due to microspore filling. More details can be found in [Electronic Supplementary Information \(ESI\)](#). As shown in [Fig. 1](#), with Ir loading increasing, the surface areas of nIr/CL catalysts decreased from 68 (the CL support) to  $41 \text{ m}^2 \cdot \text{g}^{-1}$  (10%Ir/CL). After loading 5 wt.% Ir onto the pure ceria support ( $52 \text{ m}^2 \cdot \text{g}^{-1}$ ), the surface area was decreased to  $36 \text{ m}^2 \cdot \text{g}^{-1}$ .

The ICP-AES analysis showed that for the nIr/CL and Ir/CeO<sub>2</sub> catalysts, the bulk content of Ir was close to the nominal value ([Fig. 2](#)). The surface Ir content of the catalysts calculated by XPS analysis is also summarized in [Fig. 2](#). For the nIr/CL catalysts, Ir was enriched on the surface, as the surface Ir content was much higher than that in the bulk. As for Ir/CeO<sub>2</sub>, however, the difference between the bulk and surface Ir content was not very large, which indicated that the CL support enhanced the dispersion of Ir compared to pure ceria.

### Crystal structure

XRD patterns of nIr/CL and Ir/CeO<sub>2</sub> catalysts are presented in [Fig. 3](#), and all exhibited the fluorite cubic structure of CeO<sub>2</sub> (JCPDS 34–0394) [20,35]. After La<sup>3+</sup> doping, the diffraction peaks of CeO<sub>2</sub> shift to the lower angle side and become broad with low intensity. It confirmed the formation of a Ce<sub>1-x</sub>La<sub>x</sub>O<sub>2-δ</sub> solid solution, as the ionic radius of La<sup>3+</sup> (0.11 nm) is larger than that of Ce<sup>4+</sup> (0.097 nm) [15]. The

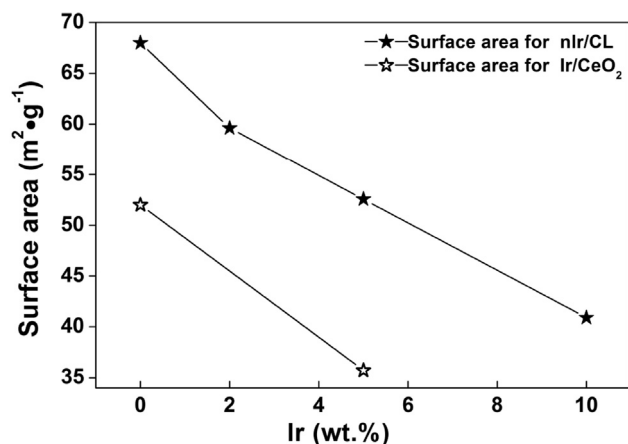


Fig. 1 – Surface area of the nIr/CL and Ir/CeO<sub>2</sub> catalysts.

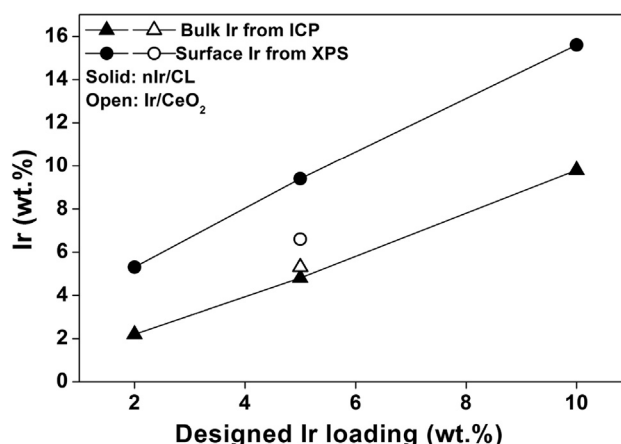


Fig. 2 – Ir contents of the nIr/CL and Ir/CeO<sub>2</sub> catalysts.

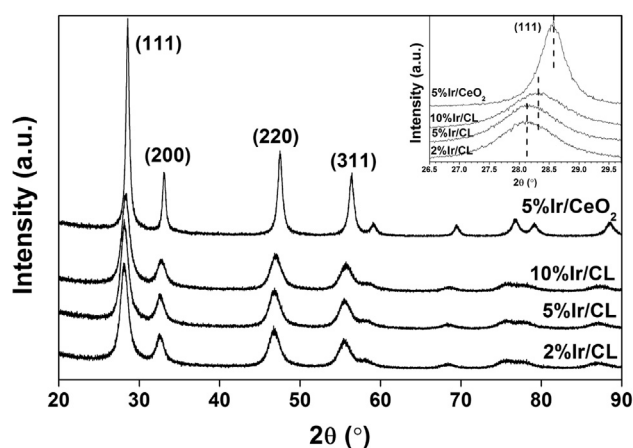


Fig. 3 – XRD patterns of nIr/CL and Ir/CeO<sub>2</sub> catalysts.

characteristic peaks due to Ir species were not observed in the XRD patterns, indicating a fine dispersion of Ir species on the surface of the ceria-based supports, or the formation of an interfacial solid solution [36,37].

The lattice parameter “a” of nIr/CL and Ir/CeO<sub>2</sub> catalysts was estimated to confirm whether the foreign Ir cations entered into the CL lattice, resulting in the formation of an interfacial solid solution, or remained as a separate phase. If there is any substitution of Ir<sup>4+</sup> ion in the Ce<sup>4+</sup> site, the lattice parameter should decrease, as the ionic radius of Ir<sup>4+</sup> (0.063 nm) is significantly smaller than that of Ce<sup>4+</sup> (0.097 nm) and Ce<sup>3+</sup> (0.103 nm), thus shifting the diffraction peaks toward higher 2 theta (it is the inverse if Ce<sup>4+</sup> is replaced by La<sup>3+</sup> or Ce<sup>3+</sup>) [38,39]. The cell parameters “a” was calculated after structure refine by Rietveld analysis and the results are shown in [Table 1](#). The calculated cell parameters “a” of 2%Ir/CL (0.5484) and 5%Ir/CL (0.5496) catalysts were larger than that of CeO<sub>2</sub> support (a = 0.5416 nm), while similar to the CL support (0.5491) and the commonly reported “a” of Ce<sub>1-x</sub>La<sub>x</sub>O<sub>2-δ</sub> solid solution (x = 0.3) [21,25]. The absent Ir species diffraction peaks for 5%Ir/CL catalysts can be mainly ascribed to the presence of well-dispersed small IrO<sub>2</sub> crystallites on the surface of CL. Compared with 5%Ir/CL, the 2%Ir/CL sample exhibits a slightly smaller cell parameter, indicating the

**Table 1** – The particle size estimated from predominant crystalline planes by the Scherrer equation and cell parameter “a” of nIr/CL and Ir/CeO<sub>2</sub> catalysts. Structure refinement by Rietveld analysis was used.

Catalysts	2θ (°)			Average particle size (nm)	Cell parameter a (nm)
	(111)	(200)	(220)		
2%Ir/CL	28.158 (0.3166)	32.627	46.812	7.2	0.5484
5%Ir/CL	28.099 (0.3173)	32.558	46.709	7.5	0.5496
10%Ir/CL	28.316 (0.3149)	32.811	47.085	7.5	0.5454
5%Ir/CeO <sub>2</sub>	28.538 (0.3125)	33.070	47.468	15.0	0.5413
CL	28.142 (0.3168)	32.539	46.803	6.9	0.5491
CeO <sub>2</sub>	28.531 (0.3126)	33.028	47.464	13.9	0.5416

possibility of the formation of a Ce<sub>1-x</sub>Ir<sub>y</sub>La<sub>x</sub>O<sub>2-δ</sub> solid solution. However, with high Ir loading, the cell parameter “a” of 10%Ir/CL decreased to 0.5454 nm, which was ascribed to the formation of a Ce<sub>1-x</sub>Ir<sub>y</sub>La<sub>x</sub>O<sub>2-δ</sub> solid solution. For 5%Ir/CeO<sub>2</sub>, the cell parameter (0.5413) was very close with that of the CeO<sub>2</sub> support, which indicated that Ir species were well dispersed on the CeO<sub>2</sub> surface with little or no formation of an interface solid solution.

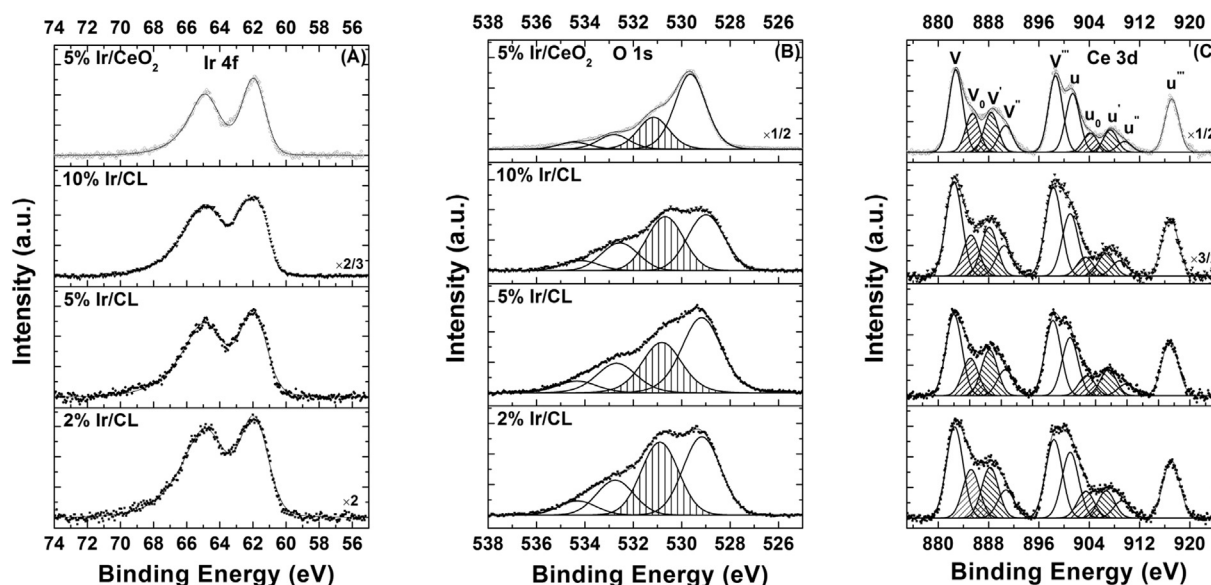
The average particle sizes of nIr/CL catalysts were in the range of 7.2–7.5 nm. These were calculated from the XRD results after structure refinement by applying the Scherrer equation to the characteristic (111), (200), and (220) peaks of CL (Table 1). For nIr/CL catalysts, the particle size was not sensitive to the Ir loading; while it was clearly larger for the 5%Ir/CeO<sub>2</sub>, which was in good agreement with the results of surface area calculations.

Raman spectroscopy is a widely used technique sensitive to both the lattice defects and M–O bond arrangement of ceria-based materials, but the intensity of the Raman spectra was greatly attenuated with Ir loading increasing. As the signal-to-noise ratios for 2%Ir/CL and 10%Ir/CL are some kind of poor, the relative analysis was shown in ESI for reference.

### Redox properties

The XPS spectra for the nIr/CL and Ir/CeO<sub>2</sub> catalysts were fitted by Gaussian and Lorentzian functions and are shown in Fig. 4. For these catalysts, two peaks at around 61.9 and 64.9 eV can be attributed to Ir<sup>4+</sup> 4f<sub>7/2</sub> and 4f<sub>5/2</sub>, respectively, which are similar to those of single-crystal IrO<sub>2</sub> (Fig. 3A) [27,34]. However, for IrO<sub>2</sub> or Ir–CeO<sub>2</sub> nano-materials, these peaks were widely reported to be a mixed result for co-existence of Ir<sup>4+</sup> and a lower oxidation state like Ir<sup>3+</sup> [40–42].

The O 1s XPS spectra are presented in Fig. 4B and the peaks at 529.1 and 529.6 eV for nIr/CL and Ir/CeO<sub>2</sub>, respectively, is attributed to the lattice oxygen ions (O<sup>2-</sup>) [25]. The higher binding energy side at 530.8 eV (for nIr/CL) and 531.2 (for 5%Ir/CeO<sub>2</sub>) corresponds to oxygen vacancies (O<sup>-</sup>), which is generated by Ce<sup>3+</sup> and La<sup>3+</sup> doping [43]. The O<sup>-</sup> percentages of nIr/CL are obviously higher than that of Ir/CeO<sub>2</sub> (25.6%), which is attributed to the La<sup>3+</sup> doping. The O<sup>-</sup> percentages for 2%Ir/CL (36.4%) and 10%Ir/CL (36.5%) are much higher than that for 5%Ir/CL (30.2%), because Ir<sup>3+</sup> in CL also provoked oxygen vacancies. The peak at 532.7 and 534.3 eV can be assigned to O<sub>2</sub><sup>-</sup> and CO<sup>3-</sup>, respectively, and are not sensitive to Ir loading [44].



**Fig. 4** – XPS profiles of Ir 4f (A), O 1s (B) and Ce 3d (C) for nIr/CL and Ir/CeO<sub>2</sub> catalysts.



The  $\text{Ce}^{3+}/\text{Ce}$  was calculated from the Ce 3d XPS spectra (Fig. 4C), and is decreased in the order of 5%Ir/CeO<sub>2</sub> (38.0%) > 2%Ir/CL (31.1%) > 5%Ir/CL (29.1%) > 10%Ir/CL (27.3%). It infers that the co-existence of Ir<sup>3+</sup> and La<sup>3+</sup> lowered the co-concentration of Ce<sup>3+</sup>, in other words, there should be a competition among Ce<sup>3+</sup>, La<sup>3+</sup> and Ir<sup>1+</sup> for generation of oxygen vacancies.

The splitting energy from the La 3d spectra is about 4.3 eV, which corresponds to the value for La<sup>3+</sup> [15]. For the 10%Ir/CL catalyst, the calculated surface La<sup>3+</sup>/(Ce + La) is 43%, which is obviously larger than that of 2%Ir/CL (38%) and 5%Ir/CL (37%). It can be explained that Ir in CL displaced part of the La to the surface.

The H<sub>2</sub>-TPR profiles of nIr/CL catalysts and the CL support are shown in Fig. 5. For the CL support, the peak located at around 470 °C is attributed to the reduction of surface Ce<sup>4+</sup>. For 2%Ir/CL catalysts, the high-temperature peak located at 350 °C and 250–420 °C is attributed to the reduction of bulk Ce<sup>4+</sup>; while the low-temperature peak is related to the reduction of the Ir<sup>4+</sup> combined with the reduction of surface Ce<sup>4+</sup> at the interface with Ir, since the amounts of hydrogen consumed are much larger than that required for reduction of IrO<sub>2</sub> to Ir [27,32]. As the Ir loading increased, the reduction of bulk Ce<sup>4+</sup> shifted to lower temperature and decreased to almost undetectable levels, because there is no difference between surface and bulk reduction of Ce<sup>4+</sup> due to H<sub>2</sub> spill over at the same temperature [45]. And the intensity of low-temperature peak increased and its location shifted to low temperature. It means Ir loading greatly enhanced the reducibility and metal-support interaction of nIr/CL catalysts, which forced H<sub>2</sub> to spill over to the surface Ce<sup>4+</sup> after dissociation on Ir, and then to the bulk Ce<sup>4+</sup>.

### Morphology

Fig. 6 shows representative HRTEM images of the nIr/CL and 5%Ir/CeO<sub>2</sub> catalysts. For 2%Ir/CL, planes corresponding to the spacing of IrO<sub>2</sub> (211) are seen along with CL(111) planes of the support. For the other catalysts, however, the Ir species were difficult to identify because the IrO<sub>2</sub>(211) plane was not

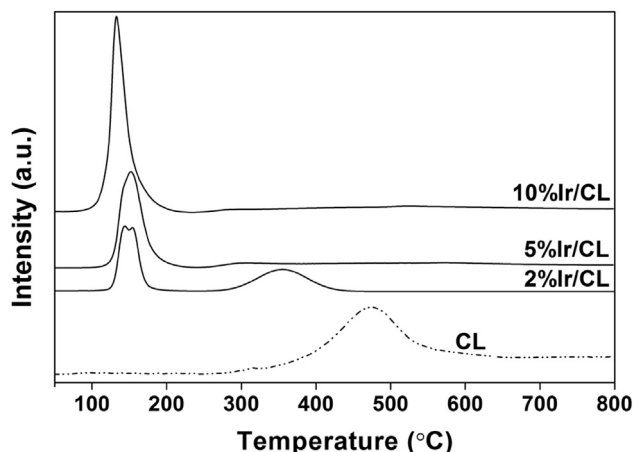


Fig. 5 – H<sub>2</sub>-TPR results of the nIr/CL catalysts and CL support.

observed and IrO<sub>2</sub>(110) ( $d = 0.32$  nm) is easy to confuse with CL(111) ( $d_{111} = 0.32$  nm) and CeO<sub>2</sub>(111) ( $d = 0.31$  nm). The interplanar spacing of the CeO<sub>2</sub>(111) or CL(111) varied in the order of 5%Ir/CeO<sub>2</sub> ( $d_{111} = 0.310 \pm 3$  nm) < 10%Ir/CL ( $d_{111} = 0.315 \pm 3$  nm) < 5%Ir/CL ( $d_{111} = 0.32 \pm 3$  nm), and agreed with the XRD results. Compared to the other catalysts, Moiré fringes were more frequently observed on the 5%Ir/CL catalyst, which is caused by double-diffraction effects due to overlap of IrO<sub>2</sub> and CL crystals [46–48].

### Catalytic performance

The ethanol conversion and H<sub>2</sub> selectivity of nIr/CL and 5%Ir/CeO<sub>2</sub> catalysts for the OSR reaction are shown in Fig. 7. The ethanol conversion drops in the order of 5%Ir/CL > 10%Ir/CL > 5%Ir/CeO<sub>2</sub> > 2%Ir/CL. Among these catalysts, 5%Ir/CL also has the highest H<sub>2</sub> selectivity, exhibiting H<sub>2</sub> selectivity up to 116% (H<sub>2</sub> yield rate reaches 323  $\mu\text{mol}\cdot\text{g}\cdot\text{cat}^{-1}\cdot\text{s}^{-1}$ ) at 400 °C, which is even higher than that of the highly effective CL-supported Rh catalyst [25].

The carbonaceous compound selectivities of nIr/CL and Ir/CeO<sub>2</sub> catalysts are shown in Fig. 8. CH<sub>2</sub>CH<sub>2</sub> was undetected in this case, as ceria-based supports favor ethanol dehydrogenation to CH<sub>3</sub>CHO rather than dehydration to CH<sub>2</sub>CH<sub>2</sub> [32]. However, CH<sub>3</sub>COCH<sub>3</sub> was clearly formed on 2%Ir/CL and 5%Ir/CeO<sub>2</sub> catalysts, which has also been regarded as a main precursor for coke deposition 5%Ir/CL [26]. With reaction temperature increasing, the CH<sub>3</sub>CHO selectivity decreased, while the CO<sub>2</sub> selectivity increased.

After the catalytic measurements for the OSR reaction, the used 5%Ir/CL and 5%Ir/CeO<sub>2</sub> catalysts were examined by SEM, and the results are shown in Fig. S5 (ESI). For the 5%Ir/CL catalyst, no obvious change can be found after reaction for about 10 h. However, carbon deposition on the used 5%Ir/CeO<sub>2</sub> catalyst was very clear, which was confirmed by energy dispersive spectrometer (EDS) analysis.

The HRTEM images of these used samples are shown in Fig. 9. After the activity test, a thin layer of amorphous carbon can clearly be seen on the used 5%Ir/CeO<sub>2</sub> catalyst surface, and some particles (Ir and ceria) are fully covered by carbonaceous deposits (Fig. 9B); similar results have been previously reported [49]. For the 5%Ir/CL catalyst (Fig. 9A, C, D), no obvious carbon deposition is observed due to the nonappearance of acetone, which implies its better stability compared with 5%Ir/CeO<sub>2</sub> for the OSR reaction at low temperature [32]. The Moiré fringes can still be observed in Fig. 9C, and the CL particles were still poorly crystalline [50]. The EDS analysis confirmed the presence of Ir, but its particles were difficult to see, suggesting that the Ir species were highly dispersed on the surface of CL.

The stability of the 5%Ir/CL catalyst during on-stream operation has also been examined at 450 °C for 60 h and the results are shown in Fig. 10. CH<sub>2</sub>CH<sub>2</sub> and CH<sub>3</sub>COCH<sub>3</sub> are regarded as the main precursors for coke deposits during the OSR reaction, the production of these species was undetected over the 5%Ir/CL catalyst, which resulted in its excellent carbon deposition resistance. At low temperature, carbon deposition is the main factor for catalyst deactivation, so 5%Ir/CL has a good stability is understandable [26].

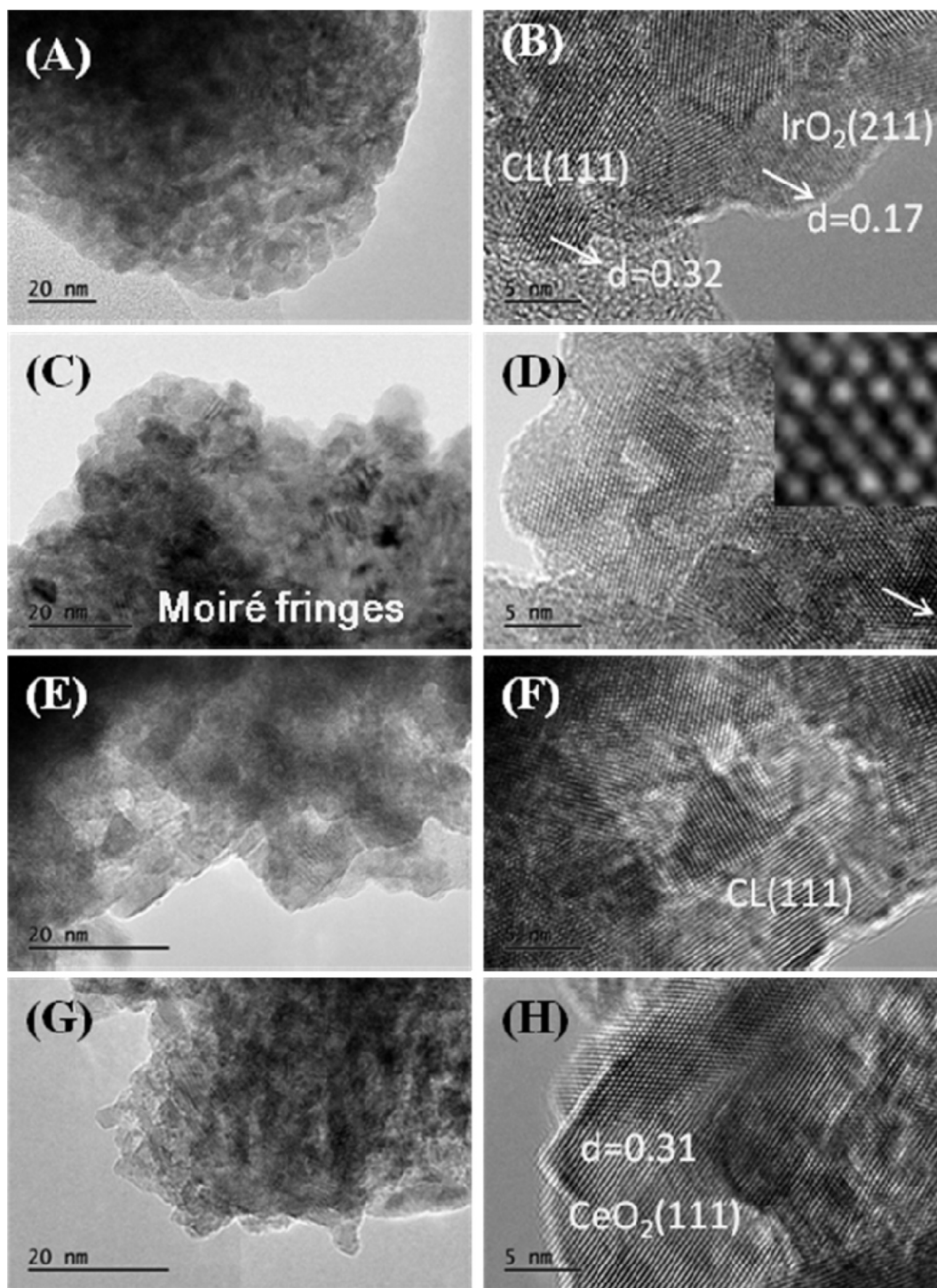


Fig. 6 – HRTEM images of the fresh 2%Ir/CL (A, B), 5%Ir/CL (C, D), 10%Ir/CL (E, F) and 5%Ir/CeO<sub>2</sub> (G, H) catalysts.

## Discussion

The formation of a Ce–La solid solution (Ce<sub>1-x</sub>La<sub>x</sub>O<sub>2-δ</sub>, CL) were confirmed by the XRD results. Compared with Ir/CeO<sub>2</sub>, the nIr/CL catalysts exhibited enhanced Ir dispersion, surface area and carbon deposition resistance. In this work, IrO<sub>2</sub> was loaded by an impregnation method, which frequently results in metal oxide being spread on the metal oxide support. For

the 5%Ir/CL catalyst, the IrO<sub>2</sub> was highly dispersed on the support. However, an interfacial solid solution (Ce<sub>1-x</sub>Ir<sub>y</sub>La<sub>x</sub>O<sub>2-δ</sub>) formed in the 10%Ir/CL catalyst due to the excess Ir. Unlike 2%Ir/CL catalyst, the agglomerated IrO<sub>2</sub> cannot be observed in 5%Ir/CL and 10%Ir/CL through the XRD and HRTEM analysis.

The H<sub>2</sub>-TPR results showed that all of the Ir<sup>3+/4+</sup> species can be easily reduced to Ir<sup>0</sup> below 200 °C. It infers that Ir<sup>3+/4+</sup> in IrO<sub>2</sub> or Ce<sub>1-x</sub>Ir<sub>y</sub>La<sub>x</sub>O<sub>2-δ</sub> can be reduced during the OSR

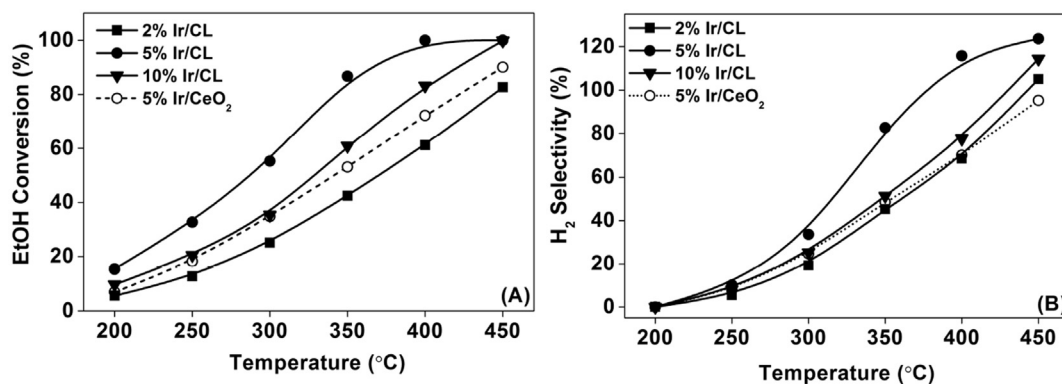


Fig. 7 – Ethanol conversion (A) and H<sub>2</sub> selectivity (B) of nIr/CL and Ir/CeO<sub>2</sub> catalysts in OSR reaction.

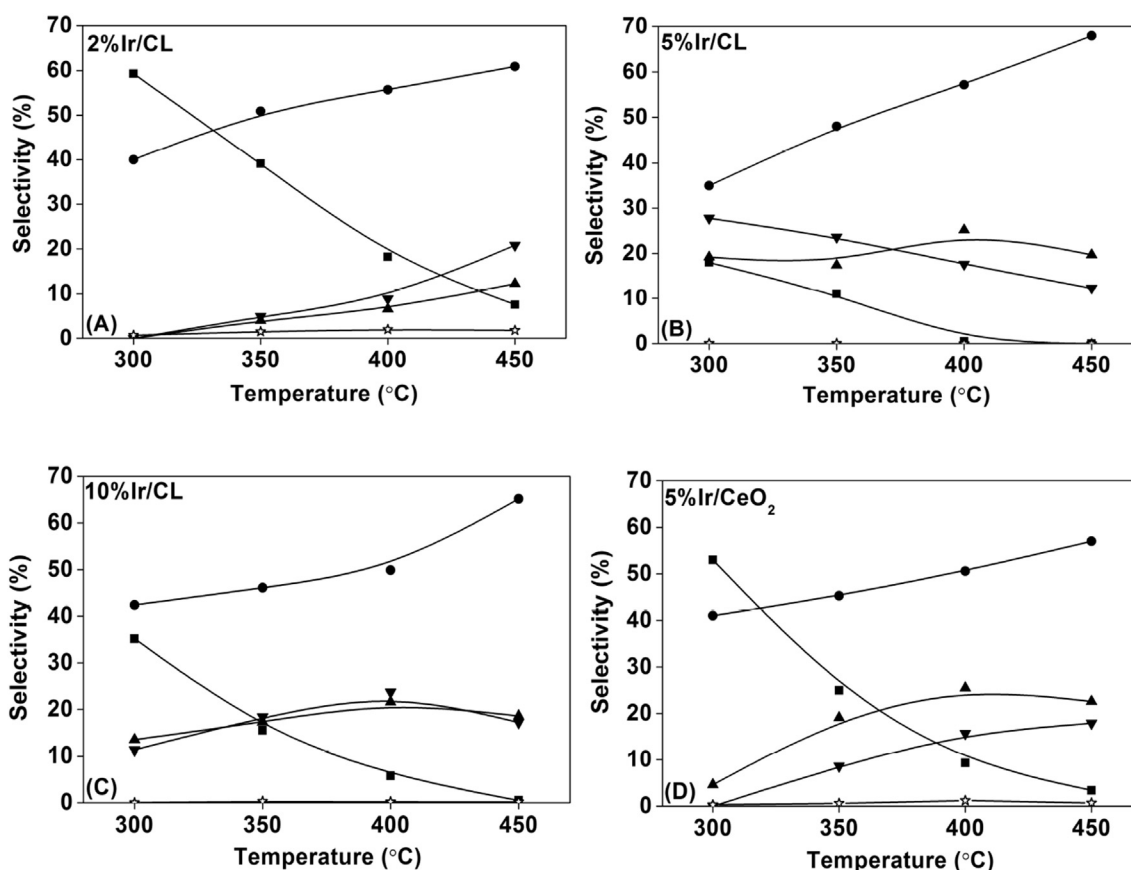


Fig. 8 – Carbonaceous compound selectivities of nIr/CL and Ir/CeO<sub>2</sub> catalysts in OSR reaction. CO<sub>2</sub> (●), CO (▼), CH<sub>4</sub> (▲), CH<sub>3</sub>CHO (■) and CH<sub>3</sub>COCH<sub>3</sub> (☆).

reaction by the produced hydrogen. As the low-temperature peak is related to the reduction of the Ir<sup>3+/4+</sup> combined with the reduction of surface Ce<sup>4+</sup> at the interface, the reducible Ce<sup>4+</sup> at the interface can be estimated. For 2%Ir/CL, 5%Ir/CL and 10%Ir/CL catalysts, the interface reducible Ce<sup>4+</sup> is 0.92, 2.6, 1.42 mmol g<sup>-1</sup>, respectively, and was taken as the “active redox site”. The interface Ce<sup>3+/4+</sup> is the connection between surface Ir species and bulk Ce<sup>3+/4+</sup>, and kept a dynamic balance as coexisting oxygen and hydrogen during

the OSR reaction. The relationships among ethanol conversion, H<sub>2</sub> selectivity, H<sub>2</sub> yield rate, and active redox sites of nIr/CL catalysts are shown in Fig. 11. The amount of reducible interface Ce<sup>4+</sup> had a linear relationship with the H<sub>2</sub> yield rate of nIr/CL catalysts, and the turnover rate (H<sub>2</sub> yield per active redox site) for CL-supported Ir catalyst is 0.12 s<sup>-1</sup>. The dispersion of Ir on the CL determined the quantity of connected Ce<sup>4+</sup> at the interface, but not affected its turnover rate.



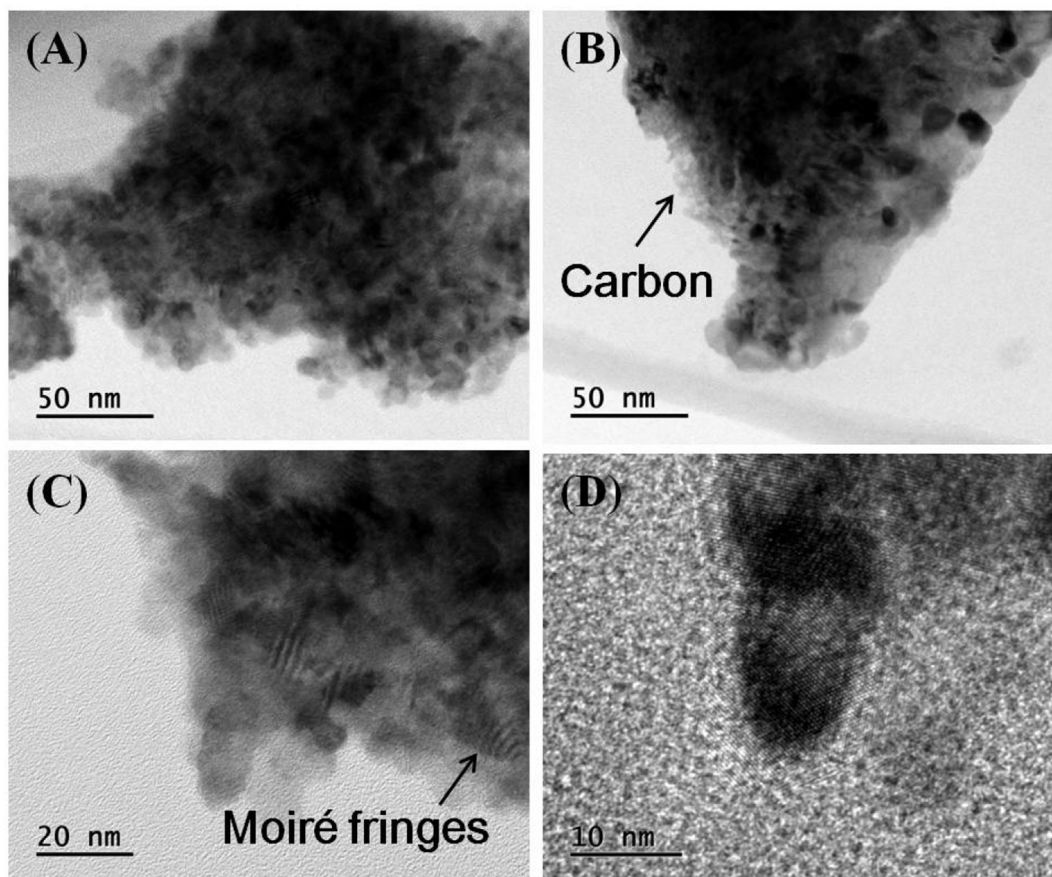


Fig. 9 – HRTEM images of the used 5%Ir/CL (A, C, D) and Ir/CeO<sub>2</sub> (B) catalysts.

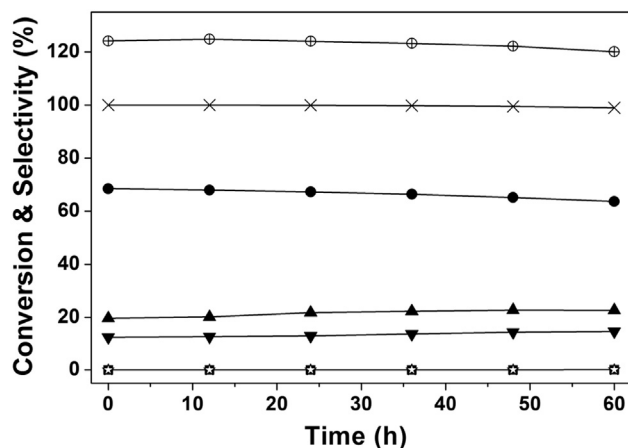


Fig. 10 – Ethanol conversion (×) and products selectivity of 5%Ir/CL catalysts in OSR reaction at 450 °C. H<sub>2</sub> (⊕), CO<sub>2</sub> (●), CO (▼), CH<sub>4</sub> (▲), CH<sub>3</sub>CHO (■) and CH<sub>3</sub>COCH<sub>3</sub> (☆).

## Conclusion

The Ce–La solid solution supported Ir catalyst showed excellent catalytic performance for OSR reaction at low temperature and high space velocities; for example, the 5%Ir/CL catalyst exhibited >99.9% ethanol conversion with H<sub>2</sub> yield rate of 323 μmol·g<sub>cata</sub><sup>-1</sup>·s<sup>-1</sup> at 400 °C. The Ce<sup>3+/4+</sup> species at the

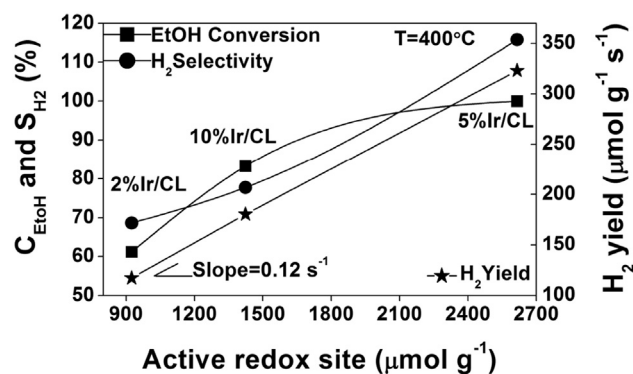


Fig. 11 – The relationships among ethanol conversion, H<sub>2</sub> selectivity, H<sub>2</sub> yield rate, and active redox sites of nIr/CL catalysts.

metal-support interface was taken as the “active redox site”, which guaranteed the good catalytic performance of the 5%Ir/CL catalyst, and had a linear relationship with the H<sub>2</sub> yield rate for nIr/CL catalysts. The amount of “active redox site” can be tuned by controlling the Ir loading. Inadequate or excessive Ir loading will result in agglomeration of IrO<sub>2</sub> or the formation of an interfacial solid solution (Ce<sub>1-x</sub>Ir<sub>y</sub>La<sub>x</sub>O<sub>2-δ</sub>), which lowered Ir dispersion, so as the hydrogen production activity.



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## Appendix A. Supplementary data

Supplementary data related to this article can be found at <http://dx.doi.org/10.1016/j.ijhydene.2017.02.159>.

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