



Short Communication

Decomposition of high-level ozone under high humidity over Mn–Fe catalyst: The influence of iron precursors



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ABSTRACT

Manganese–iron mixed oxide, an efficient and stable catalyst, has been successfully used in the decomposition of ozone. The influence of different iron precursors on the catalytic decomposition activity of high-level ozone under high-humidity over manganese–iron catalysts prepared using a hydrothermal approach was studied. The catalytic performance over $\text{MnFe}_{0.5}\text{O}_x\text{-Fe}(\text{NO}_3)_3$ was much better than that of $\text{MnFe}_{0.5}\text{O}_x\text{-FeSO}_4$ and $\text{MnFe}_{0.5}\text{O}_x\text{-FeCl}_3$. From the results of characterization by N_2 physical adsorption, XRD, XPS and SEM, it was concluded that the largest specific surface area, the lowest crystallinity, the most evenly distributed particle size and the most surface-active Mn^{2+} and Mn^{3+} led to the best catalytic activity for the $\text{MnFe}_{0.5}\text{O}_x\text{-Fe}(\text{NO}_3)_3$ catalyst.

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1. Introduction

As a strong oxidant, ozone has been widely used in drinking water and wastewater treatment for disinfection and oxidation (e.g., taste and odor control, decolorization, and elimination of micropollutants) [1–5]. The resulting tail gas still contains some amount of ozone, which should be removed before discharge. Some modern indoor devices such as photocopiers, laser printers, and ozone disinfection machines also encounter the problem of ozone emission. Tropospheric ozone is a common pollutant that causes health problems to human beings including reduced lung function, increased frequency of respiratory symptoms, and development of asthma [6,7]. Because of its toxicity, the Occupational Safety and Health Administration (OSHA, the United States of America) has set the maximum human allowable exposure to ozone for an eight-hour period at 0.10 ppm [8]. Chinese ‘indoor air quality standards’ (GB/T 18883-2002) requires that indoor ozone concentration should not exceed 0.16 mg/m^3 (0.07 ppm) [9]. Thus, it is urgently necessary to develop effective methods to eliminate ozone in order to protect human health from the increasing ozone exposure in our environment.

Various methods such as dilution, liquid absorption, thermal decomposition and catalytic decomposition have been reported to control ozone emission [10–13]. Among them, catalytic decomposition is the most widely used method, due to its advantages of mild reaction conditions, high efficiency and low cost. Numerous catalysts have been investigated, including transition metal oxides [14–21], activated

carbon [22,23] and noble metals [24–26]. Among these catalysts, manganese oxides (MnO_x) usually show good catalytic performance in ozone decomposition. However, the catalytic activity tends to decrease with coexisting water vapor and operation time [20,21].

In this study, the modification of MnO_x by adding Fe and the influence of different iron precursors on the catalytic decomposition activity of high-level ozone under high humidity over manganese–iron oxides catalysts were investigated. The $\text{MnFe}_{0.5}\text{O}_x\text{-Fe}(\text{NO}_3)_3$ catalyst exhibited the best catalytic activity and stability, which was related to it possessing the largest specific surface area, the lowest crystallinity, the most surface-active Mn^{2+} and Mn^{3+} and the most evenly distributed particle size.

2. Experimental

2.1. Catalyst synthesis and activity test

The Mn–Fe catalysts were synthesized by hydrothermally treating a suspension containing $\text{MnSO}_4 \cdot \text{H}_2\text{O}$, KMnO_4 and the desired amount of Fe precursors in a Teflon-lined autoclave at 100 °C for 24 h. The resulting black slurry was centrifuged, washed by deionized water and dried at 100 °C overnight, followed by calcination at 350 °C in air for 3 h for characterization and evaluation of catalytic performance. MnO_x was also prepared by the same process. Mn–Fe catalysts with different ratios of Fe/Mn were prepared using $\text{Fe}(\text{NO}_3)_3$ as Fe precursor. The Fe precursors of $\text{MnFe}_{0.5}\text{O}_x\text{-FeCl}_3$ and $\text{MnFe}_{0.5}\text{O}_x\text{-FeSO}_4$ catalysts were FeCl_3 and FeSO_4 , respectively.

Ozone decomposition was studied in a flow reactor at ambient temperature (25 °C). The reaction conditions were controlled as follows:

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ozone concentration 21.43 g/m³ (10,000 ppm), air balance, gas flow 40 mL/min, catalyst 0.2 g, 40% or 90% relative humidity. Ozone concentration was recorded with an ozone analyzer (2B Technology, US). Ozone conversion was calculated as follows:

$$\text{O}_3 \text{ conversion} = \frac{C_{\text{in}} - C_{\text{out}}}{C_{\text{in}}}$$

2.2. Characterization of catalysts

The surface area and pore characterization of the catalysts were obtained from N₂ adsorption/desorption analysis at −196 °C using a Quantachrome Quadrasorb SI-MP. Prior to the N₂ physisorption, the catalysts were degassed at 300 °C for 5 h. Surface areas were determined using the BET equation in the 0.05–0.35 partial pressure range. Pore volumes and average pore diameters were determined by the Barrett–Joyner–Halenda (BJH) method from the desorption branches of the isotherms.

Powder X-ray diffraction (XRD) measurements of the catalysts were carried out on a computerized PANalytical X'Pert Pro diffractometer with Cu Kα (λ = 0.15406 nm) radiation. The data of 2θ from 10 to 90° were collected at 8°/min with step size of 0.07°.

X-ray photoelectron spectroscopy (XPS) results of the catalysts were recorded on a scanning X-ray microprobe (Axis Ultra, Kratos Analytical Ltd.) using Al Kα radiation (1486.7 eV).

The surface morphology of the samples was studied using a field-emission scanning electron microscope (FESEM, Hitachi, SU-8020). The accelerating voltage was 3.0 kV.

3. Results and discussion

3.1. Catalytic performance

Fig. 1 shows ozone conversion as a function of time over Mn–Fe catalysts. The initial catalytic activity over all the catalysts was 100% at 25 °C. Ozone conversion over the MnO_x catalyst decreased quickly and only 40% conversion was obtained after 30 min under 90% relative humidity. The addition of Fe enhanced catalytic activity remarkably. With the increase of Fe content, catalytic activity over Mn–Fe catalysts increased. MnFe_{0.5}O_x exhibited the best catalytic performance and maintained as high as 90% ozone conversion after an 8 h test. Any further increase in Fe content resulted in a decline in activity.

Different precursors could affect structural properties of catalysts such as dispersion, crystallinity and morphology [27,28] and then influence catalytic performance. Thus the influence of Fe precursors on

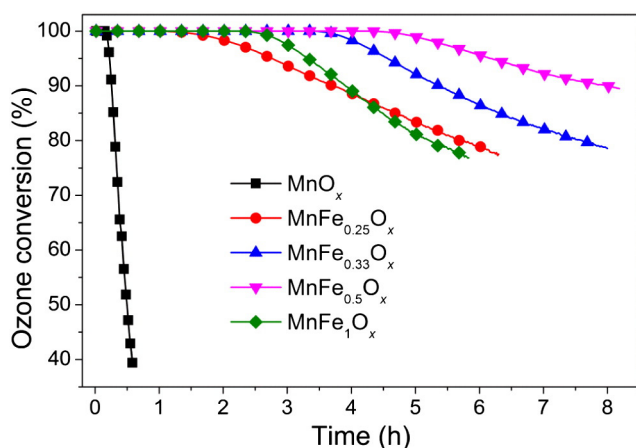


Fig. 1. Ozone conversion as a function of time over Mn–Fe catalysts (ozone initial concentration 21.43 g/m³, temperature 25 °C, weight space velocity 12 L/(g·h), RH >90%).

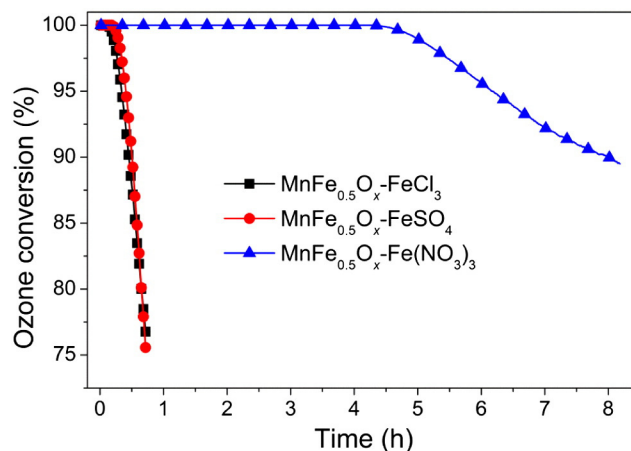


Fig. 2. Ozone conversion as a function of time over MnFe_{0.5}O_x catalysts of different precursors (ozone initial concentration 21.43 g/m³, temperature 25 °C, weight space velocity 12 L/(g·h), RH >90%).

catalytic ozone conversion was investigated and the results are shown in Fig. 2. MnFe_{0.5}O_x–FeSO₄ and MnFe_{0.5}O_x–FeCl₃ catalysts exhibited similar catalytic performance. Ozone conversion decreased quickly to 80% after a 40 min test. However, the MnFe_{0.5}O_x–Fe(NO₃)₃ catalyst showed the best catalytic performance and still maintained 90% ozone conversion after an 8 h test. In the following sections, we will investigate the influence of precursors on structure, morphology and surface properties of MnFe_{0.5}O_x catalysts using various characterization methods.

3.2. Catalyst characterization

N₂ adsorption–desorption isotherms and the pore size distributions of MnFe_{0.5}O_x and MnO_x catalysts are shown in Fig. S1 and Fig. S2. The MnFe_{0.5}O_x–Fe(NO₃)₃ catalyst showed type IV isotherms, which are typical for mesoporous materials (2–50 nm pore diameter). The addition of Fe to MnO_x decreased the pore diameter.

Calculated from the isotherms, the surface area and pore characterization of MnFe_{0.5}O_x and MnO_x catalysts are shown in Table 1. MnO_x exhibited the smallest specific surface area and the largest average pore diameter. The addition of Fe led to the increase of surface area and the decrease of pore diameter. Furthermore, the specific surface area and pore volume of the MnFe_{0.5}O_x–Fe(NO₃)₃ catalyst were clearly larger than that of MnFe_{0.5}O_x–FeSO₄ and MnFe_{0.5}O_x–FeCl₃ catalysts. The large specific surface area and pore volume of the MnFe_{0.5}O_x–Fe(NO₃)₃ catalyst are beneficial for ozone decomposition, as shown in Fig. 2.

XRD patterns of MnFe_{0.5}O_x and MnO_x catalysts are shown in Fig. 3. The MnO_x catalyst displayed well-defined diffraction peaks attributed to α-MnO₂ (JCPDS 44-0141). The diffraction peaks of MnFe_{0.5}O_x–FeSO₄ and MnFe_{0.5}O_x–FeCl₃ catalysts were also consistent with the α-MnO₂ structure, but the intensity was notably decreased compared with that of MnO_x catalyst, indicating that the addition of Fe led to a decrease in MnO₂ crystallinity. The diffraction line of the MnFe_{0.5}O_x–Fe(NO₃)₃ catalyst around 37.5° was shifted slightly to the lower angle region (from 37.49° to 36.86°) compared to that of MnO_x. This may be due to the existence of a Mn–Fe solid solution oxide.

Table 1

The surface area and pore characterization of MnFe_{0.5}O_x and MnO_x catalysts.

Catalysts	Specific surface area (m ² /g)	Pore volume (cm ³ /g)	Pore diameter (nm)
MnO _x	71.7	0.612	34.2
MnFe _{0.5} O _x –FeCl ₃	172	0.285	6.60
MnFe _{0.5} O _x –FeSO ₄	168	0.238	4.90
MnFe _{0.5} O _x –Fe(NO ₃) ₃	262	0.573	5.63

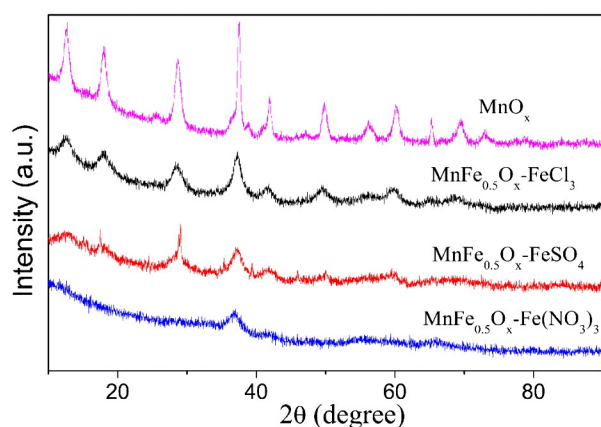


Fig. 3. XRD patterns of MnFe_{0.5}O_x and MnO_x catalysts.

Table 2
Surface and bulk atomic concentration on MnFe_{0.5}O_x catalysts.

Catalysts	Surface atomic concentration (%)					Fe/Mn (surface)	Fe/Mn ^a (bulk)
	Mn	Fe	O	Cl	S		
MnFe _{0.5} O _x -FeCl ₃	28.07	9.31	60.62	0.79	1.22	0.33	0.23
MnFe _{0.5} O _x -FeSO ₄	25.24	10.99	61.12	0.74	1.91	0.44	0.37
MnFe _{0.5} O _x -Fe(NO ₃) ₃	30.04	8.25	59.47	0.79	1.44	0.28	0.24

^a Derived from ICP-OES results.

However, compared to other catalysts, the diffraction peaks of MnFe_{0.5}O_x-Fe(NO₃)₃ weakened significantly, indicating that the catalyst was nearly amorphous. Furthermore, no extra peaks attributed to iron species were detected, suggesting that iron species were highly dispersed or were amorphous in these samples. The low crystallinity over the MnFe_{0.5}O_x-Fe(NO₃)₃ catalyst indicated more defects and possibly enhanced the surface area, which could favor the ozone decomposition.

XPS can be used to investigate the surface composition and surface elemental valence on MnFe_{0.5}O_x catalysts of different precursors. The surface atomic concentrations of Mn, Fe, and O on MnFe_{0.5}O_x catalysts are shown in Table 2. Not only the surface Fe/Mn molar ratios on the three catalysts but also the Fe/Mn molar ratios in the bulk derived from ICP-OES were lower than the molar ratio of the raw materials. This indicated that Fe was not fully used in the process of hydrothermal synthesis. The MnFe_{0.5}O_x-Fe(NO₃)₃ catalyst showed a higher surface Mn concentration and lower surface Fe/Mn molar ratio than other catalysts. There was almost no difference in the contents of S and Cl in the MnFe_{0.5}O_x catalysts prepared from different precursors.

XPS of Mn 2p, Fe 2p and O 1s is shown in Fig. S3. MnFe_{0.5}O_x catalysts of three different precursors including FeCl₃, FeSO₄, and Fe(NO₃)₃ showed similar Fe 2p spectra. The XPS of O 1s was deconvoluted into three peaks, including the lattice oxygen (denoted as O_β), the surface adsorbed oxygen (denoted as O_α) and chemisorbed water (denoted as O_{α'}). The XPS of Mn 2p was also deconvoluted into three peaks, and Table 3 presents the surface Mn valence distribution on the MnFe_{0.5}O_x catalysts prepared from different precursors. Surface Mn on MnFe_{0.5}O_x-FeSO₄ and MnFe_{0.5}O_x-FeCl₃ catalysts existed mainly in the form of Mn⁴⁺. However, the most abundant Mn²⁺ and Mn³⁺ existed on the surface of the

MnFe_{0.5}O_x-Fe(NO₃)₃ catalyst, which could be the reason for its superior catalytic performance, as discussed below.

Catalyst morphology was investigated by FESEM and the results are shown in Fig. 4. The MnO_x catalyst showed a nanowire structure. The addition of Fe to MnO_x altered the morphology significantly. Besides, the morphologies of MnFe_{0.5}O_x catalysts were influenced by the iron precursors. MnFe_{0.5}O_x-FeSO₄ and MnFe_{0.5}O_x-FeCl₃ catalysts exhibited irregular shape and non-uniform particle size distribution, while the MnFe_{0.5}O_x-Fe(NO₃)₃ catalyst exhibited more regular spherical particles, smaller particle size and more uniform particle size distribution.

The MnFe_{0.5}O_x catalysts showed different specific surface areas, crystallinity, morphology and surface Mn valence distribution with the different iron precursors. In the hydrothermal process, slight differences in pH in the solution could lead to distinct morphology and structure variations [29,30]. The experimental temperature, precursor, surfactants and pH control the crystallization of metal oxides with controlled sizes and shapes [31]. Manganese precursors could affect the crystal phase, pore structure and Mn dispersion and then influence oxidative activity [32]. In light of these previous reports, we suggested that the different iron precursors including FeCl₃, FeSO₄ and Fe(NO₃)₃ could lead to different pH and ionic strength in the solution and then affect the hydrolysis rate and nucleation rate of Mn and Fe. Finally, it could result in different structure, morphology, surface composition and surface elemental valence for the catalysts. The MnO_x catalyst showed different structural properties from the Mn-Fe oxide catalysts. The doped metal oxide influenced the structure and morphology of the catalyst [33]. The addition of Fe to MnO_x affected the nucleation process and then decreased the crystallinity of the catalysts. The highest specific surface area for MnFe_{0.5}O_x-Fe(NO₃)₃ may be due to it having the lowest crystallinity. Therefore, the MnFe_{0.5}O_x catalyst derived from Fe(NO₃)₃ showed the highest specific surface area, the lowest crystallinity, the most evenly distributed particle size and the most surface-active Mn²⁺ and Mn³⁺.

3.3. Stability test

Water vapor has a severe influence on catalytic performance in ozone decomposition. The stability of the MnFe_{0.5}O_x-Fe(NO₃)₃ catalyst was investigated under low humidity and the result is shown in Fig. 5. The ozone conversion was still maintained at 100% after a 66 h test under 40% relative humidity (RH). The catalytic activity and stability under 90% RH were lower than for 40% RH, which could be due to the formation of a liquid film from accumulation of water molecules, preventing ozone from contacting surface active sites and thus decreasing catalytic activity [34]. The MnFe_{0.5}O_x-Fe(NO₃)₃ catalyst exhibited excellent catalytic stability and is promising for practical application.

3.4. Reaction mechanism

According to the literature [16,35], ozone decomposition follows the scheme:



Table 3
XPS results of surface Mn species on MnFe_{0.5}O_x catalysts surface.

Catalysts	Mn ²⁺ / (Mn ²⁺ + Mn ³⁺ + Mn ⁴⁺) (%)	Mn ³⁺ / (Mn ²⁺ + Mn ³⁺ + Mn ⁴⁺) (%)	Mn ⁴⁺ / (Mn ²⁺ + Mn ³⁺ + Mn ⁴⁺) (%)
MnFe _{0.5} O _x -FeCl ₃	9.17	25.52	65.31
MnFe _{0.5} O _x -FeSO ₄	10.50	29.25	60.25
MnFe _{0.5} O _x -Fe(NO ₃) ₃	16.37	37.66	45.97

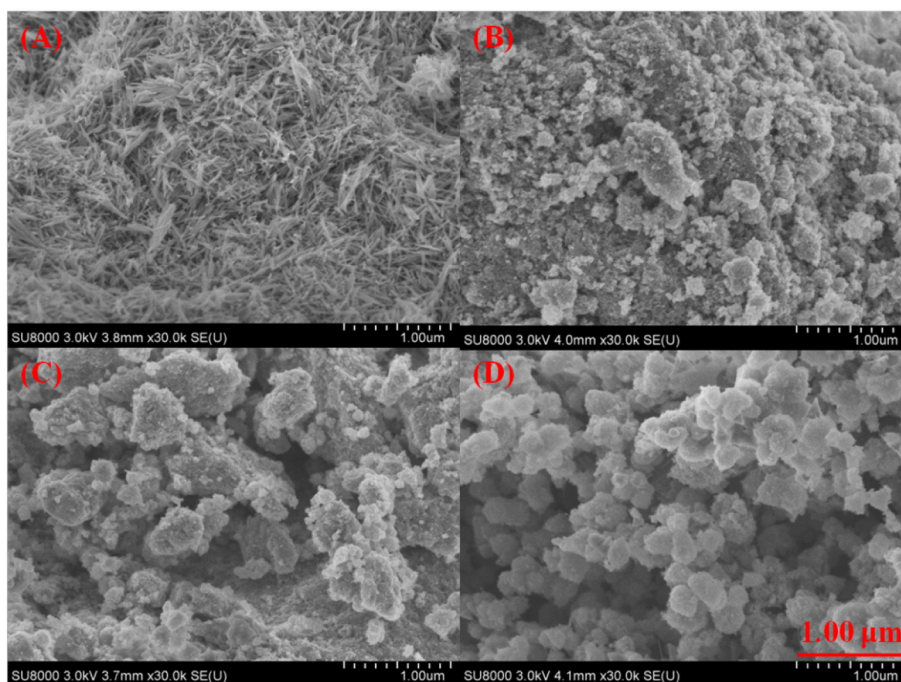


Fig. 4. FESEM images of MnO_x catalyst (A), MnFe_{0.5}O_x-FeCl₃ catalyst (B), MnFe_{0.5}O_x-FeSO₄ catalyst (C), MnFe_{0.5}O_x-Fe(NO₃)₃ catalyst (D).

Transition metal oxides with several oxidation states could potentially show good catalytic performance in ozone decomposition. In the case of Mn-Fe mixed oxide catalysts, we have redox couples including Mn²⁺-Mn³⁺-Mn⁴⁺ and Fe²⁺-Fe³⁺. These couples could be represented by the following model for the reaction mechanism:



There are two redox couples, Mn²⁺-Mn³⁺-Mn⁴⁺ and Fe²⁺-Fe³⁺, in Mn-Fe mixed oxides, while only Mn²⁺-Mn³⁺-Mn⁴⁺ is present in the MnO_x catalyst. Thus Mn-Fe oxide catalysts showed higher catalytic activity than the MnO_x catalyst. Abundant Mn²⁺ and Mn³⁺ existed on the surface of the MnFe_{0.5}O_x-Fe(NO₃)₃ catalyst (Table 3), which could favor the redox process. Therefore, the MnFe_{0.5}O_x-Fe(NO₃)₃ catalyst showed better catalytic performance than MnFe_{0.5}O_x-FeCl₃ and MnFe_{0.5}O_x-FeSO₄ catalysts, in which surface Mn mainly existed in the form of Mn⁴⁺.

4. Conclusions

Mn-Fe mixed oxide catalysts prepared by a hydrothermal method showed higher catalytic ozone decomposition activity than MnO_x catalyst. Among catalysts with different Fe/Mn ratios, MnFe_{0.5}O_x exhibited the best catalytic performance. MnFe_{0.5}O_x using Fe(NO₃)₃ as Fe precursor displayed higher ozone conversion and better stability than catalysts using FeCl₃ or FeSO₄ as Fe precursor. The ozone conversion over the MnFe_{0.5}O_x-Fe(NO₃)₃ catalyst was still maintained at 100% after a 66 h test under the reaction condition of 21.43 g/m³ ozone initial concentration, 25 °C, 12 L/(g·h) SV and 40% relative humidity. The catalyst holds great promise for industrial application. The largest specific surface area, the lowest crystallinity, the most evenly distributed particle size and the most surface-active Mn²⁺ and Mn³⁺ were all responsible for the best catalytic activity for the MnFe_{0.5}O_x-Fe(NO₃)₃ catalyst.

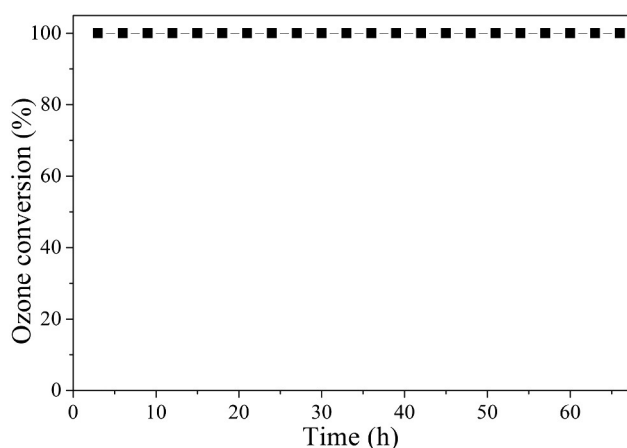


Fig. 5. Stability test result of MnFe_{0.5}O_x-Fe(NO₃)₃ catalyst (ozone initial concentration 21.43 g/m³, temperature 25 °C, weight space velocity 12 L/(g·h), RH = 40%).

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Appendix A. Supplementary data

Supplementary data to this article can be found online at <http://dx.doi.org/10.1016/j.catcom.2014.10.005> These data include MOL files and InChIKeys of the most important compounds described in this article.

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