



Formaldehyde Oxidation on Pd/TiO₂ Catalysts at Room Temperature: The Effects of Surface Oxygen Vacancies

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Abstract

High reduction temperature generally induces the agglomeration of supported noble metals. However, we found that high temperature reduction did not induce Pd particles sintering but improved Pd dispersion. Multiple methods were further carried out to illuminate the abnormal phenomenon. The results indicated more surface oxygen defects and diffusion of Pd particles were simultaneously induced by high temperature reduction. During diffusion process of Pd particles, they were trapped by the oxygen defects because of the strong metal-support interaction, which led to improvement of Pd dispersion on the Pd/TiO₂-450R catalyst. In addition, more surface oxygen vacancies on the Pd/TiO₂-450R catalyst resulted in more active sites of H₂O activation to form abundant surface OH groups which further enhanced adsorbed O₂ activation and mobility, and then opening a more effective pathway for HCHO oxidation, which result in its high activity of Pd/TiO₂-450R for ambient HCHO oxidation.

Keywords Oxygen vacancies · Dispersion · High temperature reduction · Formaldehyde · Catalytic oxidation

1 Introduction

Formaldehyde (HCHO), emitting from building/furnishing materials and decorative products, is one of the main indoor pollutants [1]. It is well known that HCHO is harmful to human health, leading to nasal tumors, headache, eye irritation, respiratory tract or even cancer [2]. With increasing attention paid on the pollution of HCHO, effective methods to remove indoor HCHO is of great importance for improving indoor air quality and reducing public health risks.

Several methods, such as adsorption [3], photo-catalysis [4] and catalytic oxidation [5] have been used to remove HCHO. In comparison, catalytic oxidation is widely recognized to be the promising method because HCHO oxidation could be effectively decomposed into harmless CO₂ and H₂O without any secondary pollution [6]. For decades, metal oxide catalysts (Ag, Mn, Co and Ni) [7–16] and supported noble metal (Pt, Au, Pd, Ir, Rh) catalysts [17–21] were attracting attention of researchers for HCHO oxidation. The former usually needed higher reaction temperature to completely decompose HCHO, while the later had shown excellent performance in HCHO oxidation at room temperature and thus was considered to be more suitable for indoor HCHO elimination. However, high cost of supported noble metal catalysts limited their wide application. Therefore, it is significant to lower application cost of supported noble metal catalysts by further improving their performance of HCHO oxidation.

As is well known, increasing the dispersion of supported noble metals is meaningful to improve the utilization of noble metals and increase the reaction active sites. Previously, we found that alkali metals addition could facilitate noble metals dispersion through strong promoter-metal interactions [21–23]. Besides, we also found high temperature reduction did not lead in agglomeration of Pd particles but

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did induce increasing of Pd dispersion, which was attributed to that TiO_{2-x} , formed at high temperature, diffused to the surface of Pd particles and then trapped them [24]. Whether is there other potential explanation to the abnormal phenomenon? It was reported that surface defects on carriers, such as step edges [25] or oxygen vacancies [26, 27], played important roles on trapping supported metals due to strong metal-support interactions. As we know, oxygen vacancies can be formed by high-temperature heating under ultra-high vacuum [28, 29] or reducing atmosphere [30], high-energy particle bombardment [31] and ion or γ -ray sputtering [32, 33], etc. The first method was regarded as a simple and effective way to produce oxygen vacancies, besides it may simultaneously induce supported metals diffusion and agglomeration. Thus, a conjecture that Pd particles were trapped by oxygen defects on TiO_2 during Pd particles diffusion process is worthy to be explored.

In this study, electron spin resonance (ESR), Fourier transform infrared of CO chemisorption (CO-FTIR), temperature-programmed reduction by CO (CO-TPR) and temperature-programmed desorption by O_2 (O_2 -TPD) methods were further carried out to illuminate the abnormal phenomenon induced by high temperature reduction on Pd/ TiO_2 catalysts. Based on the results of characterizations, the effect of oxygen vacancies on Pd dispersion and HCHO oxidation of Pd/ TiO_2 catalysts was discussed.

2 Experimental

2.1 Catalyst Preparation

1 wt% Pd/ TiO_2 was prepared by co-impregnation of TiO_2 with aqueous $\text{Pd}(\text{NO}_3)_2$, according to our previous study [20, 34]. Before activity testing and characterization, the samples were reduced with H_2 at 300 °C and 450 °C for 1 h, and denoted as Pd/ TiO_2 -300R and Pd/ TiO_2 -450R respectively.

2.2 Catalyst Characterization

X-band electron paramagnetic resonance (EPR) spectra were recorded at room temperature using a Bruker A300-10/12EPR spectrometer.

For Fourier transform infrared of CO chemisorption (CO-FTIR), the samples were first pre-reduced with H_2 at 300 °C or 450 °C for 1 h, followed by purging with He for 30 min to desorb H_2 . Then the system was outgassed at 300 °C until $P=10^{-3}$ torr for 30 min. Finally, the system was cooled down to the room temperature before introduction of CO (5% CO/He, $P=50$ Torr) and IR measurements.

Temperature-programmed reduction by CO (CO-TPR) was conducted in a Micromeritics AutoChem II 2920 apparatus equipped with Mass detector. The samples were first

pre-reduced with H_2 at 300 °C or 450 °C for 1 h, followed by purging with He for 30 min to desorb H_2 . Then, the system was cooled down to 25 °C and the gas was switched to 5% O_2 and 1% H_2O for 30 min followed by He purging for 30 min. Finally, the gas was switched to 5% CO/He and the system was heated at a rate of 10 °C min^{-1} . Temperature-programmed desorption by O_2 (O_2 -TPD) was conducted according to our previous work [34].

2.3 Catalyst Activity Testing

Catalyst activity testing for HCHO oxidation was performed according to our previous work [18]. For kinetics measurement, the feed gas composition was 300 ppm HCHO at a gas hourly space velocity of 300,000 h^{-1} . The reactor was operated in a differential mode, keeping the HCHO conversion below 20%. As a probe reaction, the activity tests for CO oxidation with or without water over Pd/ TiO_2 catalysts (~ 15 mg) was performed in a fixed-bed quartz flow reactor. The feed gas flow is 100 ml min^{-1} containing 1% CO, 20% O_2 and 4% H_2O balanced by N_2 . The CO and CO_2 were monitored by Shangfen GC-112A equipped with a TDX-01 column and hydrogen flame ionization detector (FID). Before activity testing, the catalysts were pre-reduced with H_2 flow at 300 or 450 °C for 1 h, followed by He flow purge at 300 °C for 30 min and then cooled down to room temperature.

3 Results and Discussion

3.1 Surface Oxygen Defects

The EPR technique was employed to characterize the defect structures of TiO_2 and Pd/ TiO_2 catalysts and the result was shown in Fig. 1. There was no signal on the pure TiO_2 , while an obvious signal at $g=2.005$, which assigned to oxygen vacancies, appeared on Pd/ TiO_2 -300R and Pd/ TiO_2 -450R catalysts [35]. In comparison, the signal intensity became stronger after high temperature reduction, which indicated that there were more oxygen vacancies on Pd/ TiO_2 -450R catalyst than that on Pd/ TiO_2 -300R catalyst. It is well known that oxygen vacancies on TiO_2 are the important active sites of water dissociation to form surface hydroxyl groups [36, 37] which play essential roles in HCHO oxidation.

Structure properties of all samples were further examined by measuring Raman scattering. As shown in Fig. 2, Raman active modes locating at ~ 150 cm^{-1} (E_g), ~ 400 cm^{-1} (B_{1g}), ~ 520 cm^{-1} (B_{1g}) and ~ 640 cm^{-1} (E_g) were found on all samples and should be attributed to anatase phase [38]. Compared with TiO_2 -300R, the main E_g mode of TiO_2 -450R (locating at 147) became broaden after high temperature reduction. After Pd loading, the lowest frequency of E_g

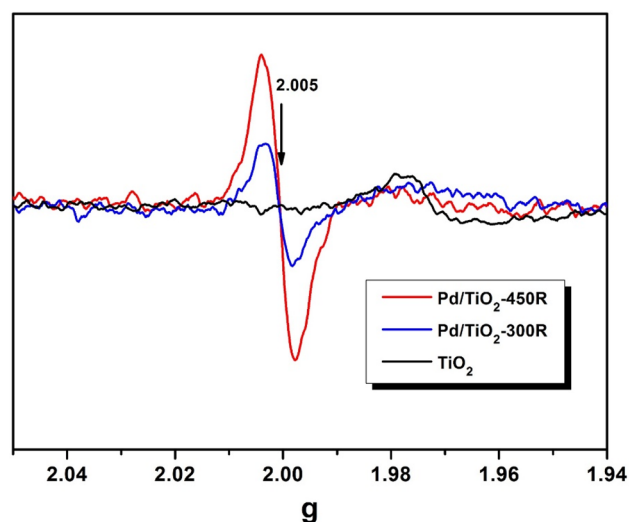


Fig. 1 EPR spectra on TiO_2 , Pd/TiO_2 -300R and Pd/TiO_2 -450R samples

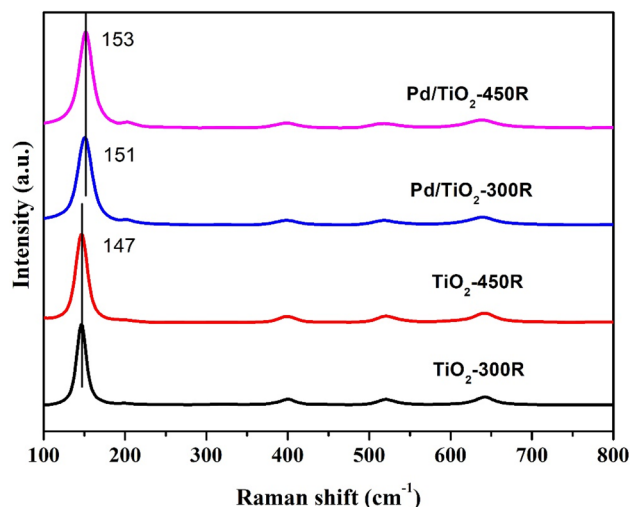


Fig. 2 Raman spectra of TiO_2 and Pd/TiO_2 samples

mode shifted to 151 and 153 cm^{-1} on Pd/TiO_2 -300R and Pd/TiO_2 -450R, respectively. The broadening and blue shift of E_g mode could be ascribed to the formation of oxygen vacancies on the samples surface during reduction, which was in line with the result of EPR.

3.2 Strong Metal-Support Interaction

As is well known that the SMSI usually results in the suppression of adsorption of small molecules such as CO and H_2 along with the electron transfer between metal and support [39–41]. CO-FTIR was next carried out to elucidate the SMSI on the Pd/TiO_2 -300R and Pd/TiO_2 -450R catalysts and the result was shown in Fig. 3. Three carbonyl bands

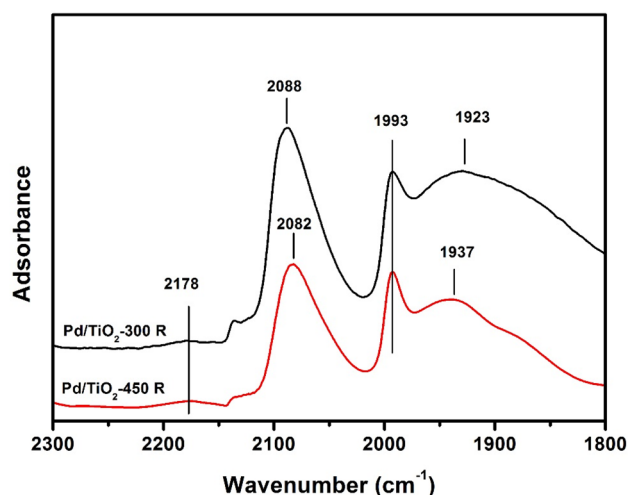


Fig. 3 IR spectra of CO (50 Torr) adsorbed on Pd/TiO_2 -300R and Pd/TiO_2 -450R samples

of coordinated CO were detected on the reduced Pd/TiO_2 catalysts. The band at 2222–2160 cm^{-1} is assigned to the linear adsorbed CO on Pd, and the other band located at 1800–2022 cm^{-1} is assigned to the bridge bonded CO on Pd [42]. Compared to the Pd/TiO_2 -300R catalyst, the intensity of adsorbed CO on the Pd/TiO_2 -450R catalyst decreased, which can be attributed to the SMSI formed during high temperature reduction [39, 40, 43]. Meanwhile, the band shift of the linear CO stretching to lower wavenumber was also observed on the Pd/TiO_2 -450R catalyst, which can be attributed to the increase of electronic density in the d sub-shell of Pd [41]. The phenomenon can also be demonstrated by the results of Pd 3d XPS in our previous work [24].

Combined with the result of EPR, the improvement of Pd dispersion on Pd/TiO_2 -450R catalyst could be ascribed to that high temperature reduction simultaneously induced oxygen defects on TiO_2 surface and Pd particles diffusion to agglomeration. The Pd particles were trapped by oxygen defects during their diffusion process [26, 27].

3.3 Surface Oxygen Species

Furthermore, CO oxidation as a probe reaction was carried out to further verify the promotion effect of H_2O on the Pd/TiO_2 -300R and Pd/TiO_2 -450R catalysts and the result is shown in Fig. 4. When H_2O was absent in the system, the temperatures of 10%, 50% and 100% CO conversion for the Pd/TiO_2 -300R catalyst were 38, 60 and 110 $^{\circ}\text{C}$ respectively, while they were 51, 85 and 155 $^{\circ}\text{C}$ for the Pd/TiO_2 -450R catalyst. Based on the result, it is obvious that the Pd/TiO_2 -300R catalyst possessed higher activity for CO oxidation than the Pd/TiO_2 -450R catalyst, which may due to that, as is mentioned before, the CO adsorption weakened by SMSI on

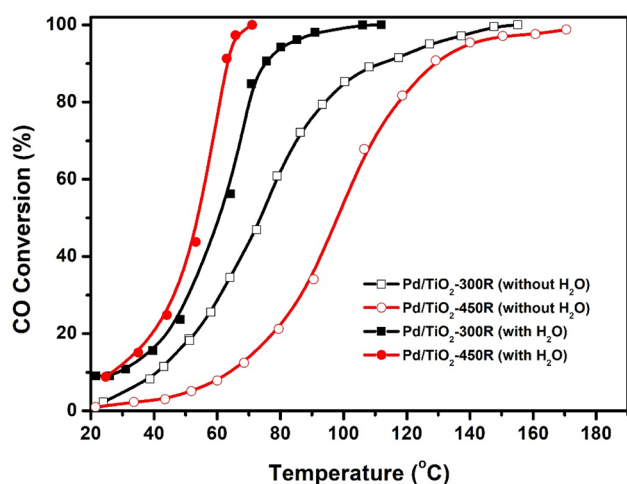


Fig. 4 The activity of CO oxidation on Pd/TiO₂-300R and Pd/TiO₂-450R catalysts. Reaction condition: 1% CO, 20% O₂, 4% H₂O balanced by N₂, GHSV = 40,000 mL g⁻¹ h

the Pd/TiO₂-450R catalyst was unfavorable for CO oxidation [44]. In comparison, when 4% H₂O was added in the system, the temperature of 10%, 50% and 100% CO conversion were improved to 28, 60 and 106 °C for the Pd/TiO₂-300R catalyst and to 27, 53 and 71 °C for the Pd/TiO₂-450R catalyst. It is clear that the performance of Pd/TiO₂-300R and Pd/TiO₂-450R catalysts for CO oxidation was significantly improved. However, contrary to the above result, the Pd/TiO₂-450R catalyst showed a higher activity than Pd/TiO₂-300R catalyst for CO oxidation. According to the previous work, it is believed that surface OH groups formed by water dissociation on oxygen vacancies [45] or on metal surfaces through water-oxygen interaction [46–48] have a promotion effect on the supported Pt or Au catalysts for CO oxidation. Therefore, combined with the above results, it is reasonable to conclude that Pd/TiO₂-450R catalyst has a better ability of H₂O or H₂O/O₂ activation and possesses more surface active OH groups.

We also performed CO-TPR ($2\text{CO} + 2\text{OH} \rightarrow 2\text{CO}_2 + \text{H}_2$) to determine whether activation of the surface OH species was enhanced on the Pd/TiO₂-450R catalyst. As shown in Fig. 5, more H₂ and CO₂ were generated on the Pd/TiO₂-450R catalyst than on the Pd/TiO₂-300R catalyst, indicating that more active OH groups existed on the Pd/TiO₂-450R catalyst to react with CO to produce CO₂ and H₂. We previously have shown that surface OH groups play an important role in ambient HCHO oxidation since OH reaction with formate species to final products is a facile pathway for HCHO oxidation [24]. Therefore, the enhancement of the surface OH concentration by high temperature reduction is one of the main reasons for the improved performance of Pd/TiO₂-450R for HCHO oxidation. Furthermore, the OH species could facilitate O₂ adsorption and activation on TiO₂

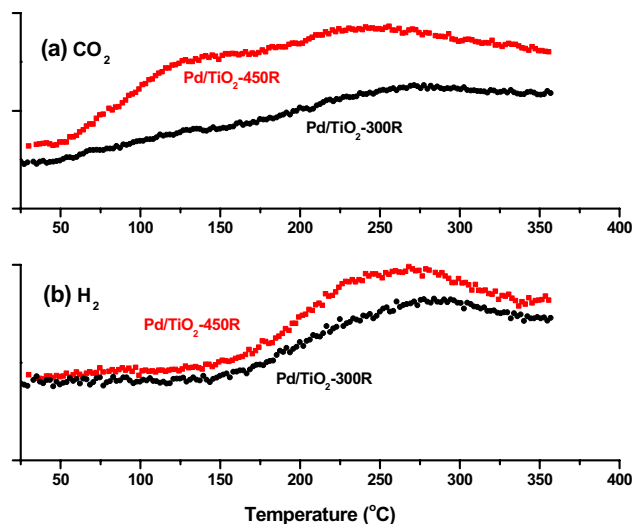


Fig. 5 CO-TPR profiles of Pd/TiO₂-300R and Pd/TiO₂-450R samples

(110) [49, 50] and enhance the diffusion of oxygen along the surface Ti (5c) to the metal-support interface where always be recognized as the active sites [50, 51].

O₂-TPD experiments were next performed to investigate the O₂ activation over the Pd/TiO₂-300R and Pd/TiO₂-450R catalysts and the profiles are shown in Fig. 6. There was only one broad O₂ desorption peak on both Pd/TiO₂-300R and Pd/TiO₂-450R catalysts in the temperature range of 25–400 °C. For Pd/TiO₂-300R catalyst, the O₂ desorption occurred at about 140 °C and the peak was centered at 230 °C. With higher temperature reduction, the O₂ desorption peak shifted to low temperature range, starting at about 80 °C and centering at 200 °C, indicating that mobility and activation of the chemisorbed oxygen were indeed enhanced on Pd/TiO₂-450R catalyst, which may

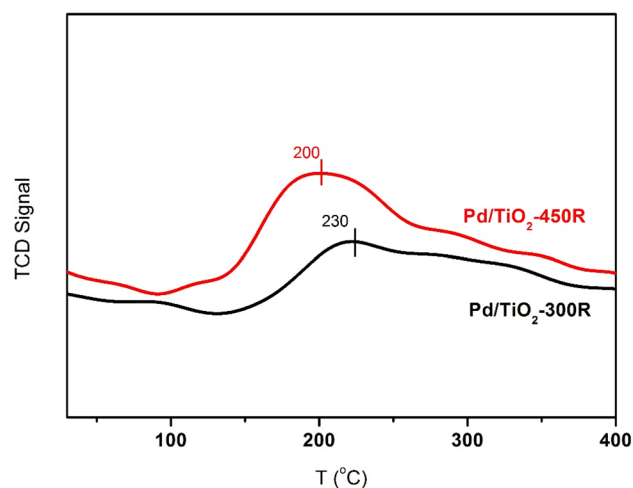


Fig. 6 O₂-TPD on Pd/TiO₂-300R and Pd/TiO₂-450R catalysts

contribute to its excellent performance of HCHO oxidation at room temperature.

3.4 Kinetics Test

To further check for the HCHO oxidation pathway, we carried out kinetics tests on the Pd/TiO₂ catalysts. Arrhenius-type plots for the rates of HCHO oxidation on the Pd/TiO₂-300R and Pd/TiO₂-450R catalysts are shown in Fig. 7. The apparent activation energy of the reaction on the Pd/TiO₂-300R catalyst is 153 kJ mol⁻¹, while it was lowered to about 50 kJ mol⁻¹ on the Pd/TiO₂-450R catalyst. That is, the reaction was easier to activate on the Pd/TiO₂-450R catalyst, which is in line with the result of HCHO-TPD in our previous work [24].

3.5 Performance of HCHO Oxidation

The catalytic performance of the Pd/TiO₂-300R and Pd/TiO₂-450R catalyst was also checked by long isothermal tests under the same condition at 25 °C and the result was shown in Fig. 8. At the beginning of testing, both of the Pd/TiO₂ catalysts showed complete HCHO conversion. However, the HCHO conversion dropped slightly and was finally stable at 10% after 4 h, which may be attributed to that the consumed surface hydroxyl groups could not be effectively recovered on the Pd/TiO₂-300R catalyst due to its limited activation ability of H₂O. In comparison, the Pd/TiO₂-450R catalyst kept an obvious HCHO conversion for 13 h because of its excellent H₂O and O₂ activation ability.

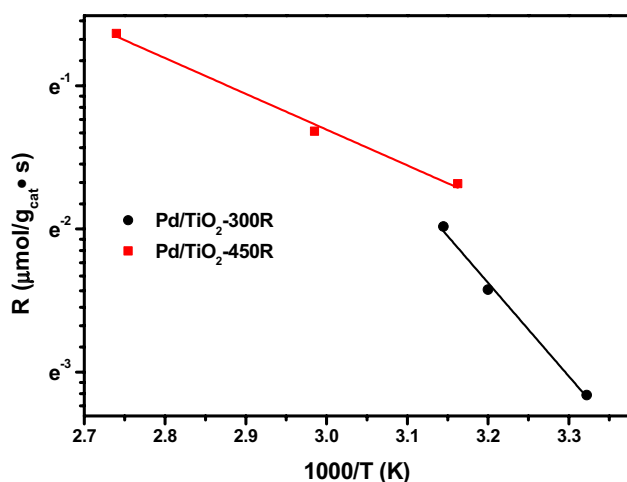


Fig. 7 HCHO oxidation rate *R* on Pd/TiO₂-300R and Pd/TiO₂-450R samples. Reaction condition: 300 ppm HCHO, 20% O₂, 2% H₂O and GHSV = 300000 h⁻¹

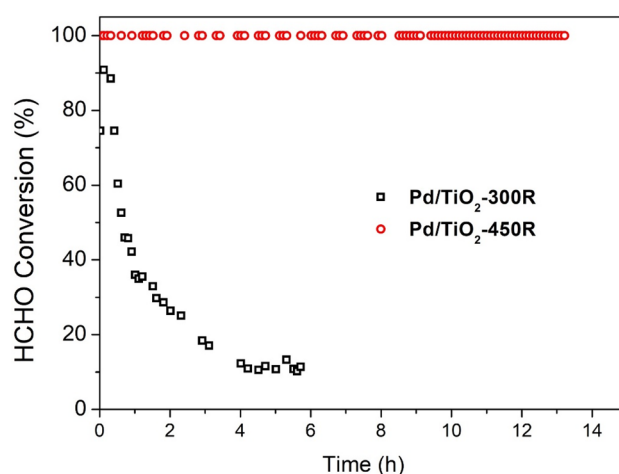


Fig. 8 Performance in HCHO oxidation of Pd/TiO₂-300R and Pd/TiO₂-450R samples. Reaction condition: 140 ppm HCHO, 20% O₂, 2% H₂O and GHSV = 95000 h⁻¹

4 Conclusions

It is found that high temperature reduction had a promotion effect on the Pd/TiO₂ for HCHO oxidation at room temperature. High temperature reduction induced surface oxygen defects and diffusion of Pd particles. Because of the strong metal-support interaction, the diffused Pd particles were trapped by the oxygen defects, which led to improvement of Pd dispersion on the Pd/TiO₂-450R catalyst. In addition, more surface oxygen vacancies on the Pd/TiO₂-450R catalyst resulted in more active sites of H₂O activation to form abundant surface OH groups which further enhanced adsorbed O₂ activation and mobility. In addition, lower apparent activation energy of HCHO oxidation on the Pd/TiO₂-450R catalyst made it to follow a more efficient reaction pathway of HCHO oxidation. Hence, the Pd/TiO₂-450R catalyst demonstrates a much higher activity than Pd/TiO₂-300R for HCHO oxidation at room temperature.

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